

## 4-Circle Diffractometer 424-512.51

This 4-circle diffractometer, consisting of the components 424 and 512.51 , offers a wide variety of possible applications ranging from residual stress and textural measurements to thin film analysis and wafer investigations.

Integrated in the Phi-circle is an XYZ-adjustment ( $150 \mathrm{~mm} \times 150 \mathrm{~mm} \times$ $25 \mathrm{~mm})$. The power supply is via jumper rings.

Specifications Phi-/Chi-circle:

|  | Phi-circle | Chi-circle |
| :--- | :--- | :--- |
| Travel range [$\left.{ }^{\circ}\right]:$ | 360 | 360 |
| Resolution [ ${ }^{\circ}$ ]: | $0.001^{*} / 0.002^{* * *}$ | $0.001^{*}$ |
| Accuracy ["]: | 30 | 30 |
| Repeatability (unidir.) ['"]: | $<=2$ | $<=3$ |
| Reversal error ["']: | $<=10$ | $<=15$ |
| Gear ratio: | $360: 1 / 180: 1^{* *}$ | $360: 1$ |
| * with step motor, 1000 steps/revolution |  |  |
| ** using Goniometer 410 A |  |  |

Specifications 2-Theta/Omega:

|  | 2-Theta | Omega |
| :--- | :--- | :--- |
| Resolution ["${ }^{\circ}$ : | 0.001 | $0.001^{*}$ |
| Accuracy ["]: | $<=30$ | $<=30$ |
| Repeatability (unidir.) ["]: | $<=2$ | $<=2$ |
| Reversal error ["]: | $<=7$ | $<=7$ |
| Gear ratio: | $360: 1$ | $360: 1$ |
| Eccentricity [ $\mu \mathrm{m}]:$ | $<=3$ | $<=3$ |
| Wobble ["]: | $<=4$ | $<=4$ |

* with step motor, 1000 steps/revolution


## Specifications X/Y:

|  | X | Y |
| :--- | :--- | :--- |
| Resolution $[\mathrm{mm}]:$ | $0.002^{*}$ | $0.002^{*}$ |
| Accuracy $[\mu \mathrm{m}]:$ | $+/-50$ | $+/-50$ |
| Repeatability (unidir.) $[\mu \mathrm{m}]:$ | $+/-5$ | $+/-5$ |


| Reversal error $[\mu \mathrm{m}]:$ | 5 | 5 |
| :--- | :--- | :--- |
| Spindelsteigung [mm/rev]: | 2 | 2 |
| * with step motor, 1000 steps/revolution |  |  |
|  |  |  |
| Specifications System: | $<=0.03$ |  |
| Sphere of confusion [mm]: | 120 |  |

## Accessories:

Collimator-arm XYZ-cryostat carrier: 8692
Detector: optional
Slit screens: Series 3000

Control system: 9300
CCD-camera: MiniVID
Motors: 2-/3/-5-Ph.
Limit switches: included
Zero-point control: 9100 included
Goniometer heads: Series 1000
Encoder: incremental
Gear boxes (Phi, Omega, 2-Theta): 2056.05


